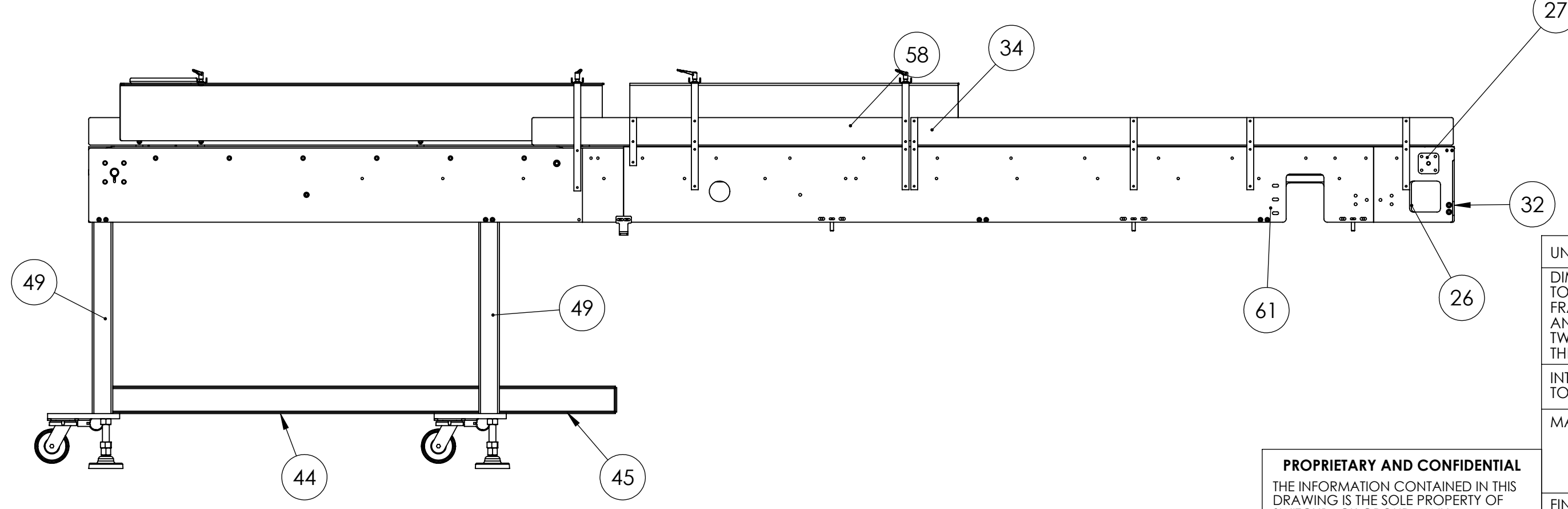
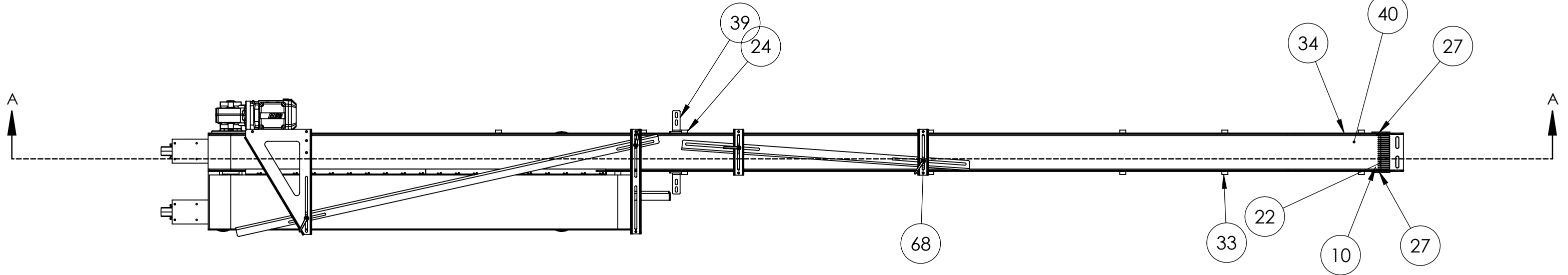
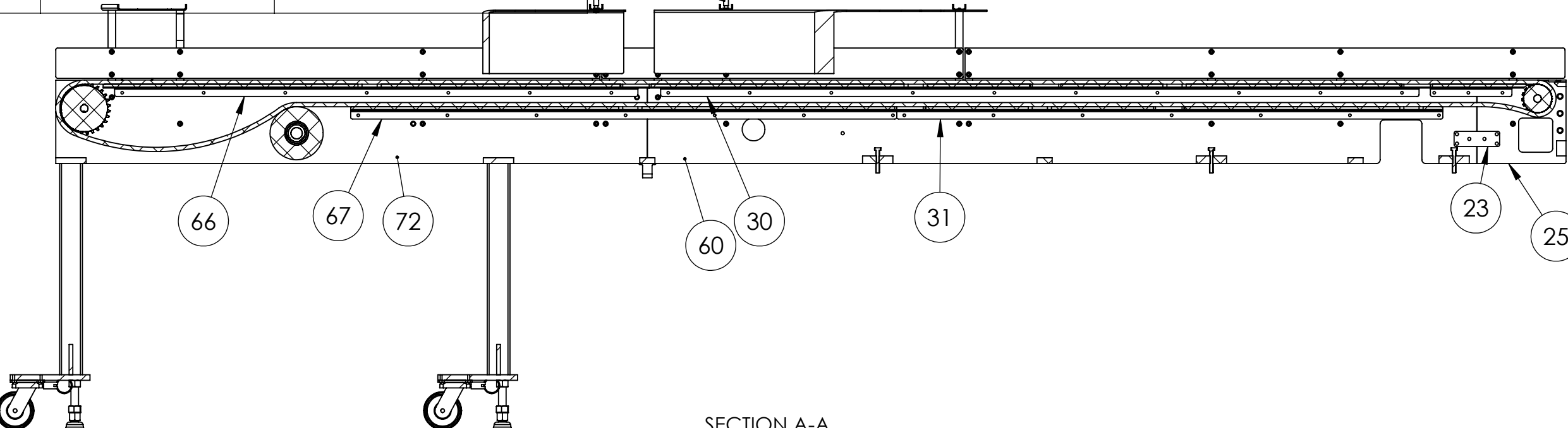
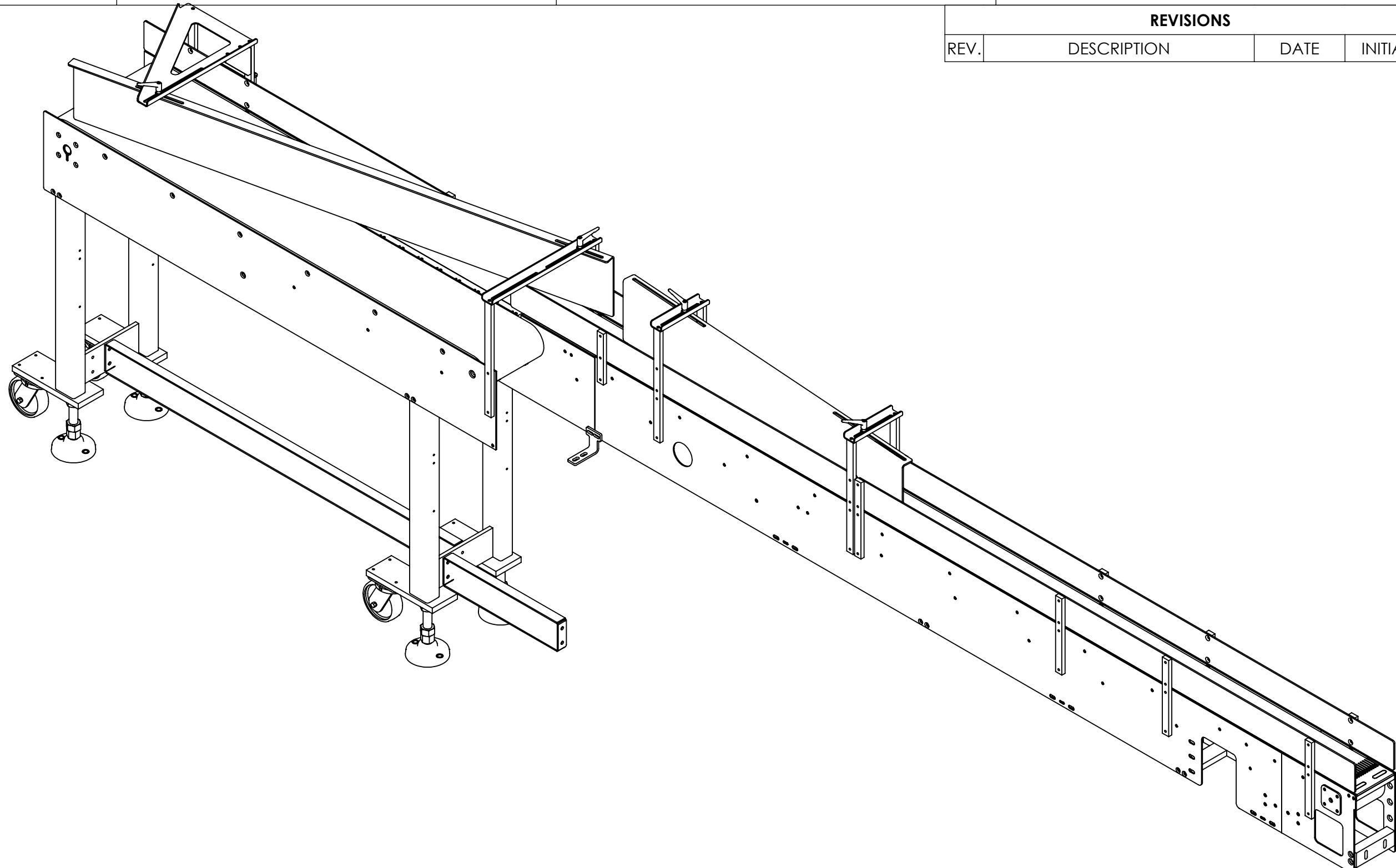


ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	4	30305T393	SWIVEL CASTER WITH LOCK, 5" WHEEL DIAMETER, 6 1/2" OVERALL HEIGHT
2	1	10131490	TRANSFER COMB KIT, 4.5" LG
3	4	60655K755	5/16"-18 X 3/8" DP, ADJUSTABLE HANDLE
4	4	60985K69	LEVELING MOUNT, 5" DIA.
5	20	92185A199	SHCS, #8-32 X 1" LG. SS
6	6	92240A724	1/2"-13 X 3" LG HHCS, FULL THRD
7	4	92356A581	5/16"-18 X 3/4" LG CARRIAGE BOLT, SQ. NECK
8	20	95235A527	EXTENDED POINT SET SCREW, #10-32 X 3/8" LG
9	4	98370A029	5/16 THICK WASHER, SS
10	4	ENSP45-16-A	THIN LINE SPLIT SHAFT COLLAR, 1" BORE, .394 WIDE
11	8	94804A038	HEX NUT, 1"-8
12	4	KU8500-17T-1IN IDLER BORE	8500 SERIES SPROCKET, 17T, SINGLE PIECE, 1" IDLER BORE
13	4	KU8500-28T-1IN KEYED BORE	8500 SERIES SPROCKET, 28T, 1" KEYED BORE, THERMOPLASTIC
14	1	SAF37DRS7154_DHjmlxbq11w1keafwum4gna04i	GEARMOTOR, 1/2 HP, 480 VAC, MI MOUNT, 76 RPM OUT, 3/4" HOLLOW SHAFT, 160mm FLANGE, SIDE A, 270/2
15	4	SSER 208-24	BEARING INSERT, 1-1/2" BORE, CORROSION RESISTANT
16	2	SUCTF 205-16	4-BOLT FLANGE BEARING, 1" BORE
17	2	MD-05-6290-00	CENTER PANEL MOUNT
18	3	MD-05-6337-00	OVERFLOW WEAR STRIP A
19	4	MD-05-6936-00 REV A	IDLER WHEEL, 7 IN.
20	4	MD-05-7719-00	FOOT STUD
21	1	MD-40-6817-00	OUTFEED END BAR A
22	1	MD-40-6818-00	OUTFEED IDLER SHAFT
23	2	MD-40-6832-00	CONV PANEL TIE PLATE
24	2	MD-40-6834-00	LANE GUIDE SUPPORT UPRIGHT C
25	1	MD-40-6887-00	OUTFEED FRAME PANEL C
26	1	MD-40-6888-00	OUTFEED FRAME PANEL D
27	2	MD-40-7115-00	INFEED IDLER MOUNT
28	1	MD-40-7117-00	OUTFEED BED B
29	1	MD-40-7119-00	OUTFEED BED D
30	1	MD-40-7120-00	OUTFEED BED SUPPORT A
31	1	MD-40-7121-00	OUTFEED BED SUPPORT B
32	1	MD-40-7122-00	SUPPORT BAR
33	10	MD-40-7123-00	LANE GUIDE SUPPORT UPRIGHT C
34	2	MD-40-7124-00	PASS-THRU SIDE GUIDE
35	1	MD-40-7125-00	OUTFEED BED SUPPORT C
36	1	MD-40-7126-00	OUTFEED BED E
37	3	MD-40-7127-00	PASS-THRU LOWER CROSSBAR
38	3	MD-40-7129-00	CONVEYOR PLATE A
39	2	MD-40-7171-00	PASS-THRU MOUNT BRACKET
40	1	new 1702-140 OUTFEED BELT	SERIES 8507 RAISEDORIB MATTOP CHAIN, 6" WD, 405" LG, HP
41	1	new 1702-140 OUTFEED BELT-2	SERIES 8506 FLAT TOP BELT, 9" WD, 151" LG, HP
42	1	MD-40-7676-00	OVERFLOW CONVEYOR BED
43	2	MD-40-7677-00	RE-CIRC EXIT TRANSITION
44	1	MD-40-7678-00	LOWER LEG BRACE
45	1	MD-40-7679-00	LOWER LEG BRACE
46	3	MD-40-7680-00	OVERFLOW WEAR STRIP
47	1	MD-40-7681-00	LANE GUIDE SUPPORT
48	2	MD-40-7682-00	LANE GUIDE SUPPORT
49	2	MD-40-7683-00	SUPPORT LEG
50	1	MD-40-7684-00	LANE GUIDE
51	1	MD-40-7685-00	INFEED LANE DIVERTER

REVISIONS			
REV.	DESCRIPTION	DATE	INITIALS



SECTION A-A

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± .015
ANGULAR: MACH±0.5° BEND ±5°
TWO PLACE DECIMAL ± .010
THREE PLACE DECIMAL ± .005
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH

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NAME	DATE
RB	8/28/2020
DESIGNER	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMERCIAL PART	
EST. WEIGHT (lbs):	836.43
DO NOT SCALE DRAWING	

SIZE	DWG. NO.	REV
D	1702-140	
SHEET SCALE: 1:16		SHEET 1 OF 1

SWITCHBACK GROUP

TITLE: PASS-THRU CONVEYOR

NOTES:
1. USE STAINLESS STEEL HARDWARE UNLESS OTHERWISE SPECIFIED.

REV

1702-140

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